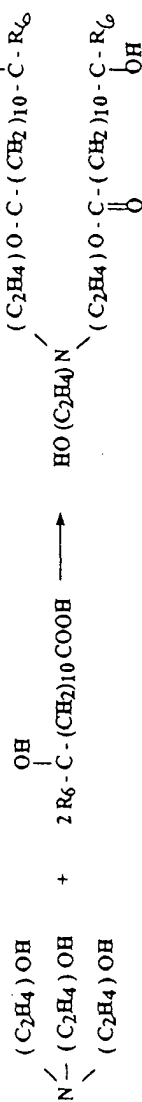


# TEA RICINOLEATE

FIGURE 1

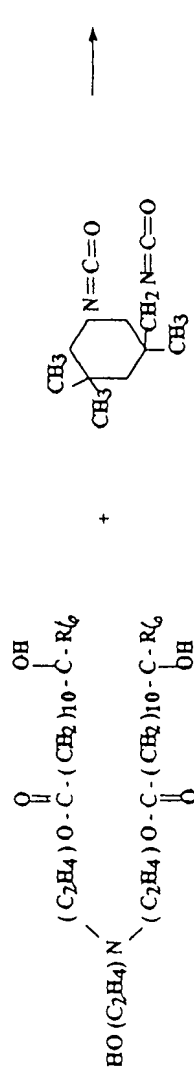
Step # 1: Esterification



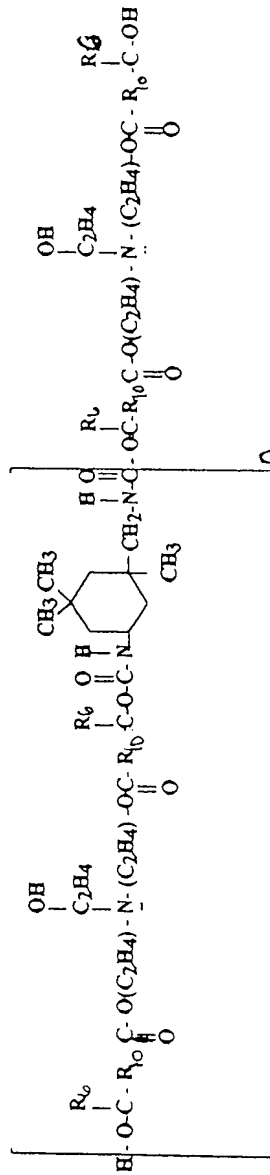
TEA                      RICINOLEIC ACID                      TEA RICINOLEATE

A circular diagram showing the distribution of 1000 respondents by age group. The circle is divided into segments representing different age ranges: 18-24, 25-34, 35-44, 45-54, 55-64, 65-74, 75-84, and 85+. The segments are labeled with their respective percentages of the total respondents.

## Step #2



**UPDI**



## DERMOQUAT TEA DIRICINOLEATE / IPDI COPOLYMER / DES

### FIGURE 3

### Step #3

